

FLAMMABILITY TEST CERTIFICATE – 64160-1 Amended

COMPANY DETAILS:	CAMIRA FABRICS LTD MELTHAM MILLS, MELTHAM WEST YORSHIRE, HD9 4AY
CONTACT NAME(S):	KATY LONGSTAFF
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DATE RECEIVED:	05/12/2017
DATE TESTED:	11/12/2017
DATE ISSUED:	12/12/2017
PO NUMBER:	62326
SAMPLE DESCRIPTION:	MAIN LINE PLUS
COLOUR:	NOT STATED
QUALITY/BATCH REF:	363120
MODEL REF:	NOT STATED
COMPOSITION:	NOT STATED
SAMPLE END USE:	NOT STATED
MANUFACTURER:	NOT STATED
SUPPLIER/BUYER:	NOT STATED

SPECIFICATION/REQUIRMENT:

BS 7176:2007+A1:2011 – Specification for the resistance to ignition of upholstered furniture for non-domestic seating by testing composites. (Medium Hazard)

TEST METHOD(S):

BS EN 1021-1:2006 – Furniture – Assessment of the ignitibility of mattresses and upholstered bed bases. Part 1: Ignition source smouldering cigarette.

BS EN 1021-2:2006 – Furniture – Assessment of the ignitibility of mattresses and upholstered bed bases. Part 2: Ignition source match flame equivalent.

BS 5852:2006 – Methods of test for the assessment of the ignitibility of upholstered seating by smouldering and flaming ignition sources.

PRE-TREATMENT:

The sample was tested as received by the customer.

CONDITIONING:

The sample was conditioned for 72 hrs in ambient conditions then for at least 24 hrs in a specified atmosphere at $23 \pm 2^{\circ}$ C and $50 \pm 5\%$ r h.

Authorised By:

Zeb Alam Operations Director

Mark Jones Quality Manager Karen Brooks Managing Director

Please note: this test results issued on this certificate refer only to the item tested and therefore doesn't relate to the lot or batch of the product / sample. This test certificate shall not be duplicated. Textile Innovation House, 1 Lyons Road, Trafford Park, Manchester, M17 1RN. T: 0161 50 50 650 E: technical@ifs-labs.com





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TEST RESULTS:

"The Following test results relate only to the ignitibility of the combination of the materials under the particular conditions of test; they are not intended as a means of assessing the full potential fire hazard of the materials in use."

TEST CRITERIA – 1021-1 (CIGARETTE TEST)	INITIAL TES		EPEAT TEST
FILLING MATERIAL USED:	CMHR 35		CMHR 35
Smouldering ceased	23.29		24.10
PROGRESSIVE SMOULDERING CRITERIA (3.1)			
Unsafe escalating combustion (3.1a)	N		N
Smoulders to extremities (3.1b)	N		N
Smoulders through thickness (3.1c)	Ν		N
Smoulders for more than 1 hr (3.1d)	Ν		N
Presence of active smouldering on final examination? (3.1e)	Ν		N
Evidence of melting, charring, dripping?	Melting: 🔀	Charring: 🔀	Dripping: 🗌
FLAMING CRITERIA (3.2)			
Cover Split?	Ν		Ν
Occurrence of flames?	Ν		Ν
TEST RESULT	PASS		PASS
TEST CRITERIA – 1021-2 (MATCH TEST)	1 st Test	2 nd Test	3 rd Test
FILLING MATERIAL USED:	CMHR 35	CMHR 35	CMHR 35
Flaming ceased	0.0	0.0	0.0
Flaming ceased PROGRESSIVE SMOULDERING CRITERIA (3.1)	0.0	0.0	0.0
	0.0 N	0.0 N	0.0 N
PROGRESSIVE SMOULDERING CRITERIA (3.1)			
PROGRESSIVE SMOULDERING CRITERIA (3.1) Unsafe escalating combustion (3.1a)	Ν	N	N
PROGRESSIVE SMOULDERING CRITERIA (3.1) Unsafe escalating combustion (3.1a) Smoulders to extremities (3.1b)	N N	N N	N N
PROGRESSIVE SMOULDERING CRITERIA (3.1) Unsafe escalating combustion (3.1a) Smoulders to extremities (3.1b) Smoulders through thickness (3.1c)	N N N	N N N	N N N
PROGRESSIVE SMOULDERING CRITERIA (3.1) Unsafe escalating combustion (3.1a) Smoulders to extremities (3.1b) Smoulders through thickness (3.1c) Smoulders for more than 1 hr (3.1d)	N N N N	N N N N	N N N N
PROGRESSIVE SMOULDERING CRITERIA (3.1) Unsafe escalating combustion (3.1a) Smoulders to extremities (3.1b) Smoulders through thickness (3.1c) Smoulders for more than 1 hr (3.1d) Evidence of melting, charring, dripping?	N N N N	N N N N	N N N N
PROGRESSIVE SMOULDERING CRITERIA (3.1)Unsafe escalating combustion (3.1a)Smoulders to extremities (3.1b)Smoulders through thickness (3.1c)Smoulders for more than 1 hr (3.1d)Evidence of melting, charring, dripping?FLAMING CRITERIA (3.2)	N N N Melting: 🔀	N N N Charring: 🔀	N N N Dripping: 🗌
PROGRESSIVE SMOULDERING CRITERIA (3.1)Unsafe escalating combustion (3.1a)Smoulders to extremities (3.1b)Smoulders through thickness (3.1c)Smoulders for more than 1 hr (3.1d)Evidence of melting, charring, dripping?FLAMING CRITERIA (3.2)Unsafe escalating combustion (3.2a)	N N N Melting: 🔀	N N N Charring: 🔀	N N N Dripping: N
PROGRESSIVE SMOULDERING CRITERIA (3.1)Unsafe escalating combustion (3.1a)Smoulders to extremities (3.1b)Smoulders through thickness (3.1c)Smoulders for more than 1 hr (3.1d)Evidence of melting, charring, dripping?FLAMING CRITERIA (3.2)Unsafe escalating combustion (3.2a)Test assembly consumed (3.2b)	N N N Melting: 🖂 N N	N N N Charring: 🔀 N N	N N N Dripping: N N
PROGRESSIVE SMOULDERING CRITERIA (3.1)Unsafe escalating combustion (3.1a)Smoulders to extremities (3.1b)Smoulders through thickness (3.1c)Smoulders for more than 1 hr (3.1d)Evidence of melting, charring, dripping?FLAMING CRITERIA (3.2)Unsafe escalating combustion (3.2a)Test assembly consumed (3.2b)Flaming to extremities and thickness (3.2c) (3.2d)	N N N Melting: 🖂 N N N	N N N Charring: 🖂 N N N	N N N Dripping: N N N
PROGRESSIVE SMOULDERING CRITERIA (3.1)Unsafe escalating combustion (3.1a)Smoulders to extremities (3.1b)Smoulders through thickness (3.1c)Smoulders for more than 1 hr (3.1d)Evidence of melting, charring, dripping?FLAMING CRITERIA (3.2)Unsafe escalating combustion (3.2a)Test assembly consumed (3.2b)Flaming to extremities and thickness (3.2c) (3.2d)Flaming continued for more than 120 seconds	N N N Melting: 🖂 N N N N N	N N N Charring: 🖂 N N N N	N N N Dripping: N N N N

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TEST RESULTS continued:

TEST CRITERIA – BS 5852:2006 Source 5	INITIAL TEST	REPEAT TEST
Flaming Ceased:	04.25	03.46
PROGRESSIVE SMOULDERING CRITERIA (4.1)		
FILLING MATERIAL USED:	CMHR 35	CMHR 35
b) Detectable amounts of smoke, heat or glowing 60 mins after crib ignition?	Ν	Ν
c) Displays unsafe escalating combustion, requires to be forcibly extinguished?	Ν	Ν
d) Smouldering consumed the test specimen within the duration of the test?	Ν	Ν
e) Smoulder to the extremities i.e. upper or lower margins, either side or to its full thickness?	Ν	Ν
f) On final inspection, any evidence of charring more than 100 mm in any direction (apart from upwards) from the original nearest position?	Ν	N
FLAMING CRITERIA (4.2)		
b) Flaming continued for more than 10 minutes after the ignition of the crib?c) Displays unsafe escalating combustion, requires to be forcibly	Ν	Ν
extinguished?	Ν	Ν
d) Flaming and/or smouldering consumed the test specimen within the duration of the test?e) Flame front reaches the lower margin, either side or passes through	Ν	Ν
the full thickness?	Ν	Ν
TEST RESULTS	PASS	PASS

CONCLUSION:

The sample supplied meets the test criteria of BS 7176:2007 + A1:2011 (Medium Hazard)

END OF REPORT

